



LUBRICANTS



Product Data Sheet

Gulfcut® (NS) Cutting Oil

Non-Staining Neat Cutting Oils

Non-active cutting oils designed for use in light to moderate duty machining and grinding operations on ferrous and non-ferrous metals. Ideal for use on copper and its alloys.

Features and Benefits

- Anti-weld performance
- Promotes increased tool life
- Effective boundary lubrication
- Non-staining

Applications

- Sawing
- Grinding
- Drilling & milling
- Screw machines
- Deep hole drilling
- Tapping

Typical Properties

Product Name	Test Method	NS 85SE	NS 190C
Product Code		335300	335302
Viscosity SUS @ 100°F	ASTM D 2161	85	190
Flash Point, COC, °F	ASTM D 92	370	360
Color	ASTM D 1500	Light amber	Amber
Sulfur, %		Nil	1.0
Fat Oil, %		1.0	9.0
Chlorine, wt%		Nil	1.0

These properties are typical of current production, minor variations are to be expected in normal manufacturing.

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