



LUBRICANTS



Product Data Sheet

Honing Oil

Compounded, Light-bodied Oil

Low viscosity, transparent fluid used in a wide variety of honing operations that contains a fatty oil making it ideal for operations requiring super finish.

Features and Benefits

- Improved surface finish
- Minimized stone cracking
- Eliminates scoring
- Metal deactivators prevent staining

Applications

- Honing of ferrous and non-ferrous metals
- Engine cylinders
- General purpose tapping and drilling
- General purpose cutting oil

Typical Properties

	Test Method	#5	#10
Product Code		335405	335410
Viscosity, @ 40°C	ASTM D-445	4.8	5.5
Flash Point, COC, °F	ASTM D-92	250	256
Fat, %		5.0	10.0
Copper Corrosion	ASTM D-130	No stain	No stain

These properties are typical of current production, minor variations are to be expected in normal manufacturing.

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