



LUBRICANTS



Product Data Sheet

Grindol HP

High Performance, Neat Grinding Oil

Medium viscosity, high performance neat grinding and metalworking oil formulated with a unique combination of friction reducing additives and naturally low pour point base oil. This carefully balanced blend of EP performance additives and high-quality base oils offers outstanding rust and corrosion protection while insuring a high degree of surface wetting, lubricity and filterability. Chlorine-free and will not stain or corrode ferrous and non-ferrous metals. Light colored for close observation of the work piece.

Features and Benefits

- Longer wheel life
- Anti-rust properties
- Reduced grinding temperatures
- Low Misting

Applications

- High Speed Grinding
- Creep feed and form grinding

Typical Properties

Product Code	Test Method	335390
Appearance		Light Amber
API Gravity, 60°F	ASTM D 4052	32.3
Viscosity, cSt @ 40°C	ASTM D 445	31.5
Flash Point, COC, °F	ASTM D 92	420
Pour Point, °F	ASTM D97	-15
Sulfur and Chlorine		Nil
Phosphorous		Yes

These properties are typical of current production, minor variations are to be expected in normal manufacturing.

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