



# Gulf CUT<sup>®</sup> Soluble HD

## SDS - Safety Data Sheet

### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product Identifier:** Gulf CUT<sup>®</sup> Soluble HD  
**Other means of identification:** Metalworking Oil  
**SDS Number:** 335195  
**CAS Number:** Blend  
**CHEMTREC:** EMERGENCY CONTACT 1-800-424-9300

**Supplier:**  
Nu-Tier Brands, Inc., Tulsa, OK  
Under License from Gulf Oil LP  
TECHNICAL CONTACT NUMBER: 918-550-8026, Ext. 507  
www.gulflubricants.net

### 2. HAZARDS IDENTIFICATION

**Classified Hazards**  
This material is not hazardous according to Regulation (EC) No. 1272/2008 [CLP/GHS]

**GHS Precautionary Statements:**  
P501 – Dispose of contents/container to an approved waste disposal plant

#### Label Elements

No classified hazards

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

| Chemical Name   | CAS | Concentration |
|---|-----|---------------|
| Within the current knowledge of the supplier and in the concentrations applicable, there are no ingredients present which are classified as hazardous to health or the environment and hence required to be reported in this section. |     |               |
|   |     |               |

### 4. FIRST AID MEASURES

**INHALATION FIRST AID:** If symptoms develop, move victim to fresh air. If symptoms persist, obtain medical attention.

**SKIN CONTACT FIRST AID:** Wash with soap and water. Remove contaminated clothing and wash before reuse. Get medical attention if needed.

**EYE CONTACT FIRST AID:** Flush with water for several minutes. If effects occur, consult a physician.

**INGESTION FIRST AID:** Do NOT induce vomiting. Contact a physician.

### 5. FIREFIGHTING MEASURES

**NFPA 704 Hazard Class**

Health: 1      Flammability: 0      Instability: 0



0 (Minimal)  
1 (Slight)  
2 (Moderate)  
3 (Serious)  
4 (Severe)

**Extinguishing Media:** Dry chemical, carbon dioxide, foam, or water spray is recommended. Water or foam may cause frothing of materials heated above 212°F/100°C. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces. Simultaneous use of foam and water on the same surface is to be avoided as water destroys the foam.



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### Specific hazards arising from the chemical:

**Unusual Fire & Explosion Hazards:** This material may burn, but will not ignite readily. If container is not properly cooled, it can rupture in the heat of a fire.

**Hazardous Combustion Products:** Combustion may yield smoke, carbon monoxide, and other products of incomplete combustion. Oxides of sulfur, nitrogen or phosphorus may also be formed.

**Special protective actions for firefighters:** For fires beyond the initial stage, emergency responders in the immediate hazard area should wear protective clothing. When the potential chemical hazard is unknown, in enclosed or confined spaces, a self contained breathing apparatus should be worn. In addition, wear other appropriate protective equipment as conditions warrant (see Section 8).

Isolate immediate hazard area and keep unauthorized personnel out. Stop spill/release if it can be done safely. Move undamaged containers from immediate area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel. Cool equipment exposed to fire with water, if it can be done safely. Avoid spreading burning liquid with water used for cooling purposes.

See Section 9 for Flammable Property Including Flash Point

## 6. ACCIDENTAL RELEASE MEASURES

Contain spilled material.

Collect in suitable and properly labeled containers.

Pick up excess with inert absorbent material.

Keep away from drains and ground water.

## 7. HANDLING AND STORAGE

### PRECAUTIONS FOR SAFE HANDLING:

Product contains Amines. Sodium Nitrite or other nitrosating agents should not be added to this product. This step will prevent the formation of nitrosamines which are known to be animal carcinogens.

Launder contaminated clothes before reuse. Avoid prolonged breathing of mist and vapors. Use as directed. Normal precautions common to good manufacturing practices should be followed in handling and storing. Store away from food. Wash hands before eating, drinking or smoking and after handling.

### CONDITIONS FOR SAFE STORAGE:

Keep container closed. Store in a cool, well-ventilated area away from food or feed.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### CONTROL PARAMETERS:

#### Exposure Guidelines:

Base oil (as mist) OSHA PEL: 5 mg/m<sup>3</sup> Triethanolamine ACGIH TLV: 5 mg/m<sup>3</sup>

#### Appropriate engineering controls:

Proper protection and controls is dependent upon the potential exposure conditions. Adequate ventilation should be provided so that exposure limits are not exceeded.

#### Individual protective measures:

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

#### Respiratory protection:

None normally required. If mist is in excess of 5 mg/m<sup>3</sup>, use NIOSH-approved respirator.



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**Eye protection:**

If contact is likely, safety glasses with shields or chemical goggles are required. Contact lenses should not be worn if the product could be splashed into the eyes.

**Hand protection:**

Chemical/oil resistant gloves are recommended.

**Body protection:**

Chemical/oil resistant clothing is recommended.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

**Note: Data represents typical values and are not intended to be specifications.**

|                         |                           |  |                           |
|-------------------------|---------------------------|--|---------------------------|
| Appearance:             | Amber                     | Flash Point:                                   | >350°F / >177°C           |
| Physical State:         | Liquid                    | Test Method:                                   | COC, ASTM D-92            |
| Odor:                   | Bland                     | Initial Boiling Point/Range:                   | >212°F (>100°C) (minimum) |
| Odor Threshold:         | No data                   | Vapor Pressure:                                | <1 mm Hg @ 68°F (20°C)    |
| pH:                     | @ 5% in water: 9.0 – 10.0 | Partition Coefficient (n-octanol/water) (Kow): | No data                   |
| Viscosity:              | 30-50 cSt @ 40°C          | Melting/Freezing Point:                        | No data                   |
| Upper Explosive Limits: | Not explosive             | Auto-ignition Temperature:                     | No data                   |
| Lower Explosive Limits: | Not explosive             | Vapor Density:                                 | N/D (air = 1)             |
| Evaporation Rate:       | No data (nBuAc=1)         | Bulk Density:                                  | 7.8 lbs/gal               |
| Flammability:           | N/D (Solid, Gas)          | Decomposition Temp:                            | N/D                       |

### 10. STABILITY AND REACTIVITY

**REACTIVITY:** Not chemically reactive.

**CHEMICAL STABILITY:** Stable under normal ambient and anticipated conditions of use.

**POSSIBILITY OF HAZARDOUS REACTIONS:** Hazardous reactions not anticipated.

**CONDITIONS TO AVOID:** Avoid all possible sources of ignition. Extended exposure to high temperatures can cause decomposition.

**INCOMPATIBLE MATERIALS:** Avoid contact with strong oxidizing agents and strong reducing agents.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Not anticipated under normal conditions of use.

### 11. TOXICOLOGICAL INFORMATION

**INHALATION:** Inhalation of vapors or mists may be irritating to the respiratory tract.

**SKIN:** Prolonged or repeated contact may cause drying and defatting of the skin, leading to irritation.

**EYES:** Contact may cause mild, short-lasting irritation.

**ORAL:** Small amounts ingested incidental to normal handling are not likely to cause injury; Larger amounts ingested may cause injury.

**SYSTEMIC (OTHER TARGET ORGAN) EFFECTS:** None known

**TERATOLOGY (BIRTH DEFECTS):** None known

**REPRODUCTIVE EFFECTS:** None known

**MUTAGENICITY (EFFECTS ON GENETIC MATERIAL):** None known

**CARCINOGENICITY:** IARC: NO NTP: NO OSHA: NO



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### 12. ECOLOGICAL INFORMATION

**PERSISTENCE AND DEGRADABILITY:** Expected to be readily biodegradable

### 13. DISPOSAL CONSIDERATIONS

Dispose of in accordance with federal, state and local regulations.  
Do not flush to surface water or drains.

### 14. TRANSPORTATION INFORMATION

Not regulated by DOT

### 15. REGULATORY INFORMATION

**US TSCA:** In compliance with the inventory

**CANADA DSL:** In compliance with the inventory

**OSHA HAZARD COMMUNICATION STANDARD:** When used for its intended purpose, this material is classified as hazardous in accordance with OSHA 29CFR 1910.1200.

**Complies with the following national/regional chemical inventory requirements:** ENCS, IECSC, DSL, AICS, TSCA, KECI, PICCS

**EPCRA:** This material contains no extremely hazardous substances.

**CERCLA:** This material is not subject to any special reporting under the requirements of the Comprehensive Environmental Response, Compensation and Liability Act (CERCLA). CERCLA petroleum exclusion applies for this product. Contact local authorities to determine if other reporting requirements apply.

**SARA (311/312) REPORTABLE HAZARD CATEGORIES:** None.

**SARA (313) TOXIC RELEASE INVENTORY:** This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

**CAL. PROP. 65** This product does not intentionally contain any chemicals known by the State of California to cause cancer and/or birth defects. Moreover, we do not routinely analyze its products for impurities which may be such chemicals.

**VOC Content (SCAQMD ASTM 1868-10) :** <100 g/l concentrate; <10 g/l at maximum recommended dilution of 10%.

### 16. OTHER INFORMATION

The data in this Material Safety Data Sheet relates only to the specific material designated herein.

This information is furnished without warranty, expressed or implied, except that it is accurate to the best knowledge of Nu-Tier Brands, Inc. The data on this sheet are related only to the specific material designated herein. Nu-Tier Brands, Inc. assumes no legal responsibility for use or reliance upon these data.

END OF MSDS