

## PRODUCT INFORMATION

# ECOSE<sup>®</sup> R&O OILS

**ECOSE<sup>®</sup> R&O Oils** are industrial rust and oxidation (R&O) inhibited multipurpose lubricating oils, formulated from high-quality base oils and a proven additive system. These high performance turbine grade lubricants can be used as compressor oils, non-EP gear oils, general purpose circulating or bearing oils, and as non-antiwear hydraulic oils for appropriate applications.

### FEATURES AND BENEFITS:

**ECOSE<sup>®</sup> R&O Oils** provide outstanding demulsibility, minimizing emulsions when coming into contact with water and other contaminants. They prevent oxidation to minimize sludge and varnish formations, and have good anti-foam characteristics. These products insure rust and corrosion protection in severe operating conditions while promoting fluid life and reduce system maintenance.

### APPLICATIONS:

**ECOSE<sup>®</sup> R&O Oils** are used in a wide variety of industrial applications including steam turbines, air compressors, electric motors, gear reducers, spindle bearings, machine tools, sleeve bearings, heat transfer operations, and hydraulic circulating systems where EP or anti-wear type product is not required. These products meet the applicable requirements of Denison HF-1; DIN 51524 Part 1; General Electric GEK-32568, Solar Turbines ES9-224, Cincinnati Machine (formerly Cincinnati Milacron) P-38, P-54, P-55, P57; ASTM D 4304 Type I (ISO 32, 46, 68 & 100) and MIL-L 17672D. *See typical properties chart on reverse side identifying the appropriate viscosity for these specifications.*







### SELECTION:

**ECOSE<sup>®</sup> R&O Oils** are available in ten viscosity grades – **10, 22, 32, 46, 68, 100, 150, 220, 320, and 460**. See the Typical Properties chart on the reverse side for information on each viscosity grade. Follow equipment manufacturer recommendations for appropriate viscosity grade.

### AVAILABILITY:

**ECOSE<sup>®</sup> R&O Oils** are available throughout Nu-Tier Brand's marketing area. Your Nu-Tier Brands representative can provide specific information. Need additional information? Call Nu-Tier Brands @ 1-877-771-LUBE (5823) or visit [Nu-Tierbrands.com](http://Nu-Tierbrands.com).

**ECOSE<sup>®</sup> R&O Oils – Typical Properties**

| ISO Viscosity Grade         |        | 10  | 22  | 32  | 46  | 68  | 100   | 150       | 220       | 320       | 460       |
|-----------------------------|--------|---|---|---|---|---|---|-----------|-----------|-----------|-----------|
| Product Code                | ASTM   | 534199  | 534201  | 534202  | 534204  | 534206  | 534208  | 534214    | 534217    | 534221    | 534223    |
| Viscosity, cSt @ 40°C       | D-445  | 10.1  | 20.6  | 32  | 45  | 65.9  | 97.0  | 145       | 215       | 316       | 455       |
| Viscosity, cSt @ 100°C      | D-445  | 2.6   | 4.1   | 5.2   | 6.7   | 8.6   | 11.2  | 14.8      | 18.8      | 24.3      | 30.2      |
| Viscosity, SUS @ 100°F      | D-2161 | 62  | 100.4   | 150.5   | 206   | 306   | 463   | 695       | 968       | 1482      | 2066      |
| Viscosity, SUS @ 210°F      | D-2161 | 35  | 39.8  | 43.3  | 47.8  | 54.4  | 63.5  | 76.0      | 93.4      | 119.3     | 147       |
| Viscosity Index             | D-2270 | 102   | 100   | 110   | 103   | 100   | 100   | 100       | 98        | 98        | 95        |
| Color                       | D-1500 | L1.0  | L1.0  | L1.0  | L1.0  | 1.0   | L1.5  | 2.0       | L2.5      | L3.0      | 4.0       |
| Foam Test                   | D-892  | Pass  | Pass  | Pass  | Pass  | Pass  | Pass  | Pass      | Pass      | Pass      | Pass      |
| Pour Point, °F (°C)         | D-5949 | -40 (-40)   | -20 (-29)   | -20 (-29)   | -20 (-29)   | -20 (-29)   | -10 (-23)   | -5 (-21)  | 0 (-18)   | 10 (-12)  | 15 (-9)   |
| Flash Point, COC, °F (°C)   | D-92   | 365 (185)   | 385 (196)   | 410 (210)   | 430( 218)   | 455 (235)   | 490( 254)   | 505 (263) | 530 (276) | 535 (279) | 580 (304) |
| Rust Test, A & B            | D-665  | Pass  | Pass  | Pass  | Pass  | Pass  | Pass  | Pass      | Pass      | Pass      | Pass      |
| Oxidation Stability, hrs.   | D-943  | +5,000  | 4,000   | 4,000   | 3,500   | 3,500   | 2,000   | 1,500     | 1,000     | 1,000     | 1,000     |
| AGMA Grade                  | D-664  | --  | --  | --  | 1   | 2   | 3   | 4         | 5         | 6         | 7         |
| API Gravity, 60°F           | D-4052 | 33.8  | 33.5  | 33.0  | 32.3  | 31.6  | 30.7  | 29.7      | 28.7      | 27.9      | 27.3      |
| <b>Recommended For Use:</b> |        |   |   |   |   |   |   |           |           |           |           |
| Denison HF-1                |        | Yes   | Yes   | Yes   | Yes   | Yes   | Yes   | Yes       | Yes       | Yes       | Yes       |
| DIN 51524 Part 1            |        | --  | Yes   | Yes   | Yes   | Yes   | Yes   | Yes       | Yes       | Yes       | Yes       |
| Cincinnati Machine          |        | N/A   | N/A   | P-38  | P-55  | P-54  | N/A   | P-57      | N/A       | N/A       | N/A       |
| MIL-L-17672D                |        | N/A   | N/A   | Yes   | Yes   | Yes   | N/A   | N/A       | N/A       | N/A       | N/A       |
| General Electric GEK-32568  |        | N/A   | N/A   | Yes   | N/A   | N/A   | N/A   | N/A       | N/A       | N/A       | N/A       |
| Solar Turbines ES9-224      |        | N/A   | N/A   | Yes   | N/A   | N/A   | N/A   | N/A       | N/A       | N/A       | N/A       |
| Environmental Performance   |        |  |  |  |  |  |  |           |           |           |           |

Typical test data are average values only. Minor variations which do not affect product performance are to be expected in normal manufacturing.

N/A – specification not applicable to the viscosity grade