



Product Bulletin

GULFCUT® NS20C Plus

Synthetic High Performance Non-Staining Machining Oil

Gulfcut® NS20C Plus is a straight cutting oil designed for the most demanding machining applications where high speeds and feeds are the most important aspect of the machining operation. **Gulfcut® NS20C Plus** is a non-staining metal removal oil designed for machining non-ferrous metals and most ferrous metals. It provides outstanding thermal and oxidation stability because of the synthetic anti-weld components. **Gulfcut® NS20C Plus** will help increase tool life because of the advanced extreme pressure additives designed to activate during high energy cutting operations.

FEATURES AND BENEFITS:

- ✓ Low foaming
- ✓ Less cutting energy required
- ✓ Permits clear view of workpiece
- ✓ High lubricity for superior finishes
- ✓ Ultra pure base oil
- ✓ Reduced tool wear
- ✓ Compatible with most materials
- ✓ Recommended for screw machines

APPLICATIONS:

Gulfcut® NS20C Plus is versatile and can be used safely on most materials including low carbon steels, stainless steels, nickel alloys, hardened steels and aerospace aluminums: Typical applications include:

- Automatic screw machines
- Drilling
- High-speed, precision machining
- Light to medium duty machining of ductile iron
- Sawing
- Tapping and threading of mild steel
- Turning

Typical Properties

Product Code	335305
Color	Light Amber
Density, lb/gal	7.2
Viscosity cSt @ 40°C	20
Viscosity SUS @ 100°F	105
Flash point, COC	375°F
Chlorine %, wt.	>10.0%
Lubricity Additive	Yes
Active Sulfur %	Nil

AVAILABILITY: **Gulfcut® NS20C Plus** is available throughout Gulf Lubricants' marketing area. Your sales representative can provide specific information. Need additional information? Call Gulf Lubricants @ 1-800-566-GULF (4853) or visit www.gulflubricants.net.

05/18

NU-TIER BRANDS, INC.

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