



Product Bulletin



Gulf CUT (NS) Cutting Oils *NON-STAINING NEAT CUTTING OILS*

Gulf CUT NS Cutting Oils are non-active cutting oils designed for use in light to medium duty machining and grinding operations on ferrous and non-ferrous metals.

FEATURES AND BENEFITS:

The non-staining feature of **Gulf CUT NS Cutting Oils** makes them ideal for use on copper and its alloys. They also contain anti-weld and lubricity agents to meet some of the most demanding machining operations.

APPLICATIONS:

- Cutting
- Turning
- Milling
- Shaving
- Grinding
- Screw Machines

Typical Properties

Grade		NS 85SE	NS 190C
Product Code	Test Method	335300	335302
Viscosity SUS @ 100°F	ASTM D-2161	85	190
Flash Point, COC, °F	ASTM D-92	370	360
Sulfur, %		Nil	1.0
Chlorine, wt%		Nil	0.8
Fat, %		--	9.0

AVAILABILITY:

Gulf CUT NS Cutting Oils are available throughout Gulf’s marketing area. Your Gulf representative can provide specific information. Need additional information? Call Gulf @ 1-800-566-GULF (4853) or visit Nu-tierbrands.com